



RELEASED  
04.05.04

COPIES ISSUED

D	C	B	-	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR		
1	2	3	4	DRAWN		BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	<b>DART</b> DART AERO ACCESSORIES INC. VANCOUVER CANADA					
1	2	3	4	APPROVED		D=HOLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN	DATE	DESIGN <i>Smalley</i> <i>man</i> 1992				
REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH . S - 2742 5. HOLES PER AND 10387					LIMITS 1. TOLERANCES — .XX .030 .XXX .010 2. ANGLES 1 W 3. PARALLELISM 1 .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES BJ=MS20470AD BB=MS20426AD		STRESS CHECKED CLIENT		TITLE <b>CLAMP BATTERY</b> CODE DZ121 SCALE NTS SHY OF 1 D			
04.04.15 ADDED NOTES 03.04.17 ADDED FASTENERS REV. DIM 99.08.18 NEW ISSUE 92.03.17					REPORT ALL DISCREPANCIES — DO NOT SCALE									